

# ***“Testing Four Approaches to Small-Scale Primary Seaweed Stabilization & Matching Methods to Markets”***

## **2023/2024 Joint Innovation Project**

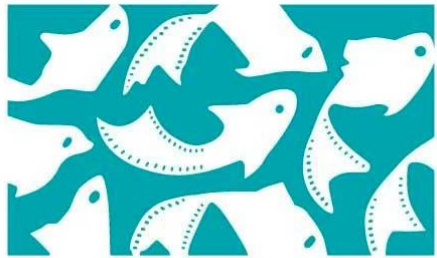
### **Project Team & Partners:**

Kathryn Carovano, Lily Westphal, Saltwater Inc.

Evie Witten, Regeneration North LLC

Jeff Hetrick, Director, Alutiiq Pride Marine Institute/CRRC

Briana Murphy, Mariculture Liasson/CRRC



**Saltwater Inc.**



**Salmon Sisters**



**KACHEMAK  
KELP**



**ReGENERATION NoRTH**



# Primary Project Objectives

Identify energy, labor, and cost-efficient methods to stabilize kelp at the community hub/small farm collective scale & match methods to markets.

Modified High Tunnel

Alternative Dryers

Fermentation

Salting



# Modified Solar Dryer/High Tunnel Components



Screened & mechanical vent



2 exhaust & 3 circulating fans



Temperature & humidity controller



Commercial dehumidifier



Air-to-air heat pump



“Sensor Push” and “Smart” outlet meter



Added lines to increase capacity





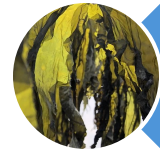
# Modified Solar Dryer/High Tunnel Outcomes



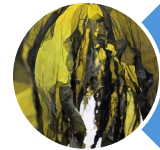
Relatively energy efficient & labor intensive



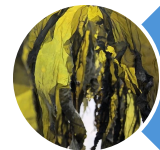
Reduced drying time to ~24 hrs.



Increased volume by ~ 20% with added lines



High quality food- grade product



Relatively strong market

# IR Dryer Activities & Outcomes



Relatively energy intensive



Relatively low volume



Moisture content well below target



Needs further testing

# ***Beltomatic* Dryer** **Activities & Outcomes**

[www.beltomatic.com](http://www.beltomatic.com)



Very limited testing



Considered “too labor intensive”



Not successful





# Fermentation Activities



Produced 6 test batches



Monitored 23-30 days ferment



Filtered liquids



Sent for lab analysis



Conducted community workshop

# Fermentation Outcomes



Relatively energy & labor efficient



Viable, bioactive product



Refrigerator-stable food product



Viable for community processing



Potential to scale for growing markets





# Salting Activities



Tested 2 salting methods



Monitored moisture content



Conducted community workshop



Sent for nutritional analysis & mold testing



Provided samples to chefs

# Salting Outcomes

 Relatively energy & labor efficient

 Water activity 0.75 ~ 7 days

 Shelf-stable food product

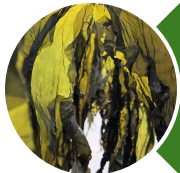
 Palatable & adaptable product

 Nascent market

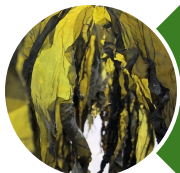




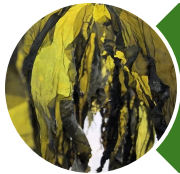
# Lessons Learned & Next Steps



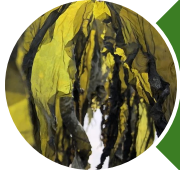
Diversified approaches expanded both capacity & markets



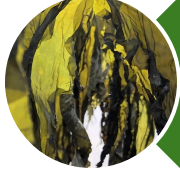
(Almost) all methods tested were energy efficient and varied in labor intensity



Scaling fermentation & salting focus of current work



Continuing focus on building community capacity



Matching markets to each product stream